

GEVINDTABEL

Metrisk gevind 60°				Metrisk fingevind 60°				UNC-gevind 60°				UNF-gevind 60°				
Nominal diameter	Stigning i mm	Indvendig diameter min.	Gevindbør skæring	Nominal diameter	Stigning i mm	Indvendig diameter min.	Gevindbør skæring	Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbør skæring	Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbør skæring	
M 1	0,25	0,729	0,75	M 3	0,35	2,621	2,65	No. 1	64	1,425	1,55	No. 0	80	1,181	1,25	
M 1,1	0,25	0,829	0,85	M 4	0,5	3,459	3,50	No. 2	56	1,694	1,85	No. 1	72	1,473	1,55	
M 1,2	0,25	0,929	0,95	M 5	0,5	4,459	4,50	No. 3	48	1,941	2,10	No. 2	64	1,755	1,90	
M 1,4	0,30	1,075	1,10	M 6	0,75	5,189	5,25	No. 4	40	2,156	2,35	No. 3	56	2,024	2,15	
M 1,6	0,35	1,221	1,25	M 7	0,75	6,189	6,25	No. 5	40	2,487	2,65	No. 4	48	2,271	2,40	
M 1,8	0,35	1,421	1,45	M 8	0,75	7,189	7,25	No. 6	32	2,642	2,85	No. 5	44	2,550	2,70	
M 2	0,40	1,567	1,60	M 9	1,0	7,918	8,00	No. 8	32	3,302	3,50	No. 6	40	2,819	2,95	
M 2,2	0,45	1,713	1,75	M 10	0,75	9,189	9,25	No. 10	24	3,683	3,90	No. 8	36	3,404	3,50	
M 2,5	0,45	2,013	2,05	M 10	1,0	9,818	9,90	No. 12	24	4,343	4,50	No. 10	32	3,962	4,10	
M 3	0,50	2,459	2,50	M 10	1,25	10,648	10,75	No. 14	20	4,976	5,10	No. 12	28	4,496	4,70	
M 3,5	0,60	2,850	2,90	M 11	1,0	9,918	10,00	5/16	18	6,411	6,60	5/16	24	6,792	6,90	
M 4	0,70	3,242	3,30	M 12	1,0	10,918	11,00	3/8	16	7,805	8,00	3/8	24	8,379	8,50	
M 4,5	0,75	3,688	3,75	M 12	1,25	10,648	10,75	7/16	14	9,149	9,40	7/16	20	9,738	9,90	
M 5	0,80	4,134	4,20	M 12	1,5	10,377	10,50	1/2	13	10,584	10,80	1/2	20	11,326	11,50	
M 6	1,00	4,917	5,00	M 13	1,0	11,918	12,00	9/16	12	11,996	12,20	9/16	18	12,761	12,90	
M 7	1,00	5,917	6,00	M 14	1,0	12,918	13,00	5/8	11	13,376	13,50	5/8	18	14,348	14,50	
M 8	1,25	6,647	6,80	M 14	1,25	12,648	12,75	3/4	10	16,299	16,50	3/4	16	17,330	17,50	
M 9	1,25	7,647	7,80	M 14	1,5	12,377	12,50	7/8	9	19,169	19,50	7/8	14	20,262	20,40	
M 10	1,50	8,376	8,50	M 15	1,0	13,918	14,00	1	8	21,693	22,25	1	12	23,109	23,25	
M 11	1,50	9,376	9,50	M 15	1,5	13,377	13,50	1 1/8	7	24,648	25,00	1 1/8	12	26,284	26,50	
M 12	1,75	10,106	10,25	M 16	1,0	14,918	15,00	1 1/4	7	27,823	28,00	1 1/4	12	29,459	29,50	
M 14	2,00	11,835	12,00	M 16	1,5	14,377	14,50	1 3/8	6	30,343	30,75	1 3/8	12	32,634	32,75	
M 16	2,00	13,835	14,00	M 17	1,0	15,918	16,00	1 1/2	6	33,518	34,00	1 1/2	12	35,809	36,00	
M 18	2,50	15,294	15,50	M 18	1,0	16,918	17,00	1 3/4	5	38,951	39,50	PG-panserrørgvind 80°				
M 20	2,50	17,294	17,50	M 18	1,5	16,377	16,50	2	4 1/2	44,689	45,00	Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbør skæring	
M 22	2,50	19,294	19,50	M 18	2,0	15,836	16,00	2 1/4	4 1/2	51,028	51,50	Pg 7	20	11,28	11,40	
M 24	3,00	20,752	21,00	M 20	1,0	18,918	19,00	2 1/2	4	56,617	57,00	Pg 9	18	13,86	13,90	
M 27	3,00	23,752	24,00	M 20	1,5	18,377	18,50	3	4	62,967	63,50	Pg 11	18	17,26	17,30	
M 30	3,50	26,211	26,50	M 22	1,0	20,918	21,00	3 1/4	4	69,317	70,00	Pg 13,5	18	19,06	19,10	
M 33	3,50	29,211	29,50	M 22	1,5	20,377	20,50	Rp-tætningsrørgvind (cyl) 55°					Pg 16	18	21,16	21,20
M 36	4,00	31,670	32,00	M 22	2,0	19,836	20,00	Nominal diameter	Gevind pr. 1"	Udvendig diameter min.	Gevindbør skæring	Pg 21	16	26,78	26,80	
M 39	4,00	34,670	35,00	M 24	1,0	22,918	23,00	1/6	28	7,723	6,50	Pg 29	16	35,48	35,50	
M 42	4,50	37,129	37,50	M 24	1,5	22,377	22,50	1/8	28	9,728	8,50	Pg 36	16	45,48	45,50	
M 45	4,50	40,129	40,50	M 24	2,0	21,836	22,00	1/4	19	13,157	11,40	Pg 42	16	52,48	52,50	
M 48	5,00	42,587	43,00	M 25	1,0	23,918	24,00	1/2	14	20,955	18,60	Pg 48	16	57,78	57,80	
M 52	5,00	46,587	47,00	M 25	1,5	23,377	23,50	3/4	14	26,441	24,10	NPT/NPTF 60°				
M 56	5,50	50,046	50,50	M 27	1,5	25,377	25,50	1	11	33,249	30,20	Amr. rørgvind				
M 60	5,50	54,046	54,50	M 27	2,0	24,836	25,00	1 1/4	11	41,910	38,90	Nominal diameter	Gevind pr. 1"	Gevindbør NPT	Gevindbør NTF	
M 64	6,00	57,505	58,00	M 28	1,5	26,377	26,50	1 1/2	11	47,803	44,80	1/6	27	6,30	6,30	
M 68	6,00	61,505	62,00	M 30	1,5	28,377	28,50	2	11	59,614	56,60	1/8	27	8,50	8,40	
W/WF-gevind 55°					M 30	2,0	27,836	28,00	2 1/2	11	75,184	72,20	1/4	18	11,10	11,00
Nominal diameter	Gevind pr. 1"	Udvendig diameter	Gevindbør skæring	M 32	1,5	30,377	30,50	3	11	87,884	84,90	3/8	18	14,50	14,30	
W-Grov-gev. 1/16	60	1,588	1,20	M 33	2,0	31,377	31,50	1	11	33,249	30,20	1/2	14	18,00	17,80	
3/32	48	2,381	1,90	M 33	3,0	30,836	31,00	1 1/4	11	41,910	38,90	3/4	14	23,20	23,00	
1/8	40	3,175	2,60	M 33	2,0	30,836	31,00	1 1/2	11	47,803	44,80	1	11 1/2	29,20	29,00	
5/32	32	3,969	3,20	M 35	1,5	33,377	33,50	2	11	59,614	56,60	1 1/4	11 1/2	38,00	37,80	
3/16	24	4,762	3,80	M 36	1,5	34,377	34,50	2 1/2	11	75,184	72,20	1 1/2	11 1/2	44,00	43,80	
7/32	24	5,556	4,60	M 36	2,0	33,836	34,00	3	11	87,884	84,90	2	11 1/2	56,40	56,00	
1/4	20	6,350	5,20	M 36	3,0	32,754	33,00	Rc-tætningsrørgvind (kon) 55°					2 1/2	8	67,00	66,50
5/16	18	7,938	6,60	M 38	1,5	36,377	36,50	Nominal diameter	Gevind pr. 1"	Gevindbør skæring		3	8	83,00	82,50	
3/8	16	9,525	8,00	M 39	2,0	36,836	37,00	1/6	28	6,30		1	11	38,50		
7/16	14	11,112	9,40	M 39	3,0	35,754	36,00	1/8	28	8,30		1 1/2	11	44,50		
1/2	12	12,700	10,50	RG-rørgvind 55°					1/4	19	11,50		2	11	56,50	
9/16	12	14,288	12,00	Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbør skæring	1/2	14	20,955	18,60	2 1/2	11	71,50		
5/8	11	15,875	13,50	1/6	28	6,561	6,70	3/4	14	26,441	24,10	3	11	84,00		
3/4	10	19,050	16,50	1/8	28	8,566	8,70	1	11	33,249	30,20	Diagram of a thread profile with a 24 mm pitch and 6 mm crest width.				
7/8	9	22,225	19,50	1/4	19	11,445	11,75	1 1/4	11	41,910	38,90					
1	8	25,400	22,50	3/8	19	14,950	15,25	1 1/2	11	47,803	44,80					
1 1/8	7	28,575	25,00	1/2	14	18,631	19,00	2	11	59,614	56,60					
1 1/4	7	31,750	28,00	5/8	14	20,587	21,00	2 1/2	11	75,184	72,20					
1 3/8	6	34,925	31,00	3/4	14	24,117	24,50	3	11	87,884	84,90					
1 1/2	6	38,100	34,00	7/8	14	27,877	28,30									
1 3/4	5	44,450	39,50	1	11	30,291	30,50									
2	4 1/2	50,800	45,00	1 1/8	11	34,939	35,50									
W-Fingev. 3/16	32	4,762	4,00	1 1/4	11	38,952	39,50									
7/32	28	5,556	4,60	1 3/8	11	41,365	41,50									
1/4	26	6,350	5,40	1 1/2	11	44,845	45,00									
5/16	22	7,938	6,80	1 3/4	11	50,788	51,00									
3/8	20	9,525	8,30	2	11	56,656	57,00									
1/2	18	11,112	9,80	2 1/4	11	62,752	63,00									
5/8	16	12,700	11,00	2 1/2	11	72,226	72,50									
9/16	16	14,288	12,50	2 3/4	11	78,576	79,00									
58	14	15,875	14,00	3	11	84,926	85,50									